

11:28 AM  
09/19/01

**Precision Abrasive Machinery**  
**SAS 200B - Machine Base Group**  
**Semi Automatic Saw**

<b>Item</b>	<b>Purchase Description</b>	<b>Qty.</b>
F-0002-M2	200B, Model 200 Machine Base Complete	1
F-0003-M1	DET. 51L Semi Auto Saw Guard.	1
F-0004-M1	DET. 52L Semi Auto Saw Guard	1

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**Precision Abrasive Machinery**  
**SAS 400G - Grinder Head Group**  
**Semi Automatic Saw**

<b>Item</b>	<b>Purchase Description</b>	<b>Qty.</b>
M-0111-M2	DET. 7, Wheel Guard 10 Inch	1
M-0112-M2	DET. 8, Wheel Guard Cover	1
M-0147-M2	DET. 9R, Spindle Mount Casting	1
M-0148-M2	DET. 9L, Spindle Mount Casting	1
M-0163-P	5-747240, Wheel Flange, 8 x 1/4 x 1.25	2
SP-0001-P*	MGS 1039AP 3 hp. surface grinding spindle to DWG. 5-584-524-1552 - Boneham	1
T-0001-P	00202 Wheel Adapter, RH - Sopco	1

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This machine is equipped with a DynoMax Spindle  
Model 07-2A-BM-3.0-002 Serial No. 5119  
1800 Rpm 3HP Spindle turns CCW

**Precision Abrasive Machinery**  
**SAS 400TC - Tool Clamp Group**  
**Semi Automatic Saw**

<u>Item</u>	<u>Purchase Description</u>	<u>Qty.</u>
M-0028-P	12908 Cylinder Clevis, 3/8-24 thrd	2
M-0032-P	1002-31-2 Kinecheck - 2"	1
M-0053-P	SR15V2SS+340II Linear Bearing Set - THK	2
M-0115-P	98306A273 - Clevis Pin, 1-1/2 x 3/8 Dia.	2
M-0164-P	312PHD, Rod Coupler	1
M-0119-M2	DET. 19, Lower Mounting Plate	1
M-0120-M2	DET. 20, Upper Mounting Plate	1
M-0121-M2	DET. 21, Left Side Skirt	1
M-0122-M2	DET. 22, Right Side Skirt	1
M-0123-M2	DET. 23, Front Skirt	1
M-0124-M2	DET. 24, Rear Skirt	1
M-0125-M2	DET. 25, Bearing Spacer	4
M-0126-M2	DET. 27, Adjustment Rod Coupler	1
M-0127-M2	DET. 28, Adjustment Rod	1
M-0128-M2	DET. 29, Adjustment Rod Support	1
M-0129-M2	DET. 30, Adjustment Lever Clamp	1
M-0130-M2	DET. 33, Kinecheck Mount	1
M-0131-M2	DET. 34, Cylinder Drive Bracket	1
M-0132-M2	DET. 35, Stop Rod	1
M-0133-M2	DET. 36 Stop Rod Knob	1
M-0134-M2	DET. 37, Stop Rod Mount	1
M-0135-M2	DET. 38, Stop Rod Support	1
M-0136-M2	DET. 41, Lower Support Plate	1
M-0138-M2	DET. 44, Tool Clamp - Front or Rear	2
M-0139-M2	DET. 45, Cylinder Drive Bracket	2
M-0140-M2	DET. 46, Side Plate (2)	2
M-0141-M2	DET. 47, Upper V-Block - Front or Rear	2
M-0142-M2	DET. 48, Tool Stop	1
M-0143-M2	DET. 49, Tool Stop Clamp	1
M-0144-M2	DET. 50, Tool Stop Rod	1
M-0146-M2	DET. 93, Coolant Pump Bracket	1
P-0006-P	JFC-2A Valve. Flow Control - Clippard	2
P-0011-P	AVB 1 x 3-1/2U Air Cylinder - PHD	1
P-0029-P	AVP 1-1/8 x 1 Air Cylinder - PHD	2

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**Precision Abrasive Machinery**  
**SAS COOL - Coolant Group**  
**Semi Automatic Saw**

<b>Item</b>	<b>Purchase Description</b>	<b>Qty.</b>
C-0003-P	IMV25-F, 1/4 H.P., Immersion Coolant Pump	1
C-0004-P	6W176-9 1/2" Ball Valve	2
C-0005-P	3A-434, 1/2 Solenoid Valve	1
C-0006-P	6X543, Solenoid Coil	1
F-0006-M1	DET. 92, Coolant Tank - 30 Gallon	1
M-0140-P	11755 Screw Plug, 10-32 w/gasket	8
M-0146-M2	DET. 93, Coolant Pump Bracket	1

**Precision Abrasive Machinery**  
**SAS ELEC - Electrical Group**  
**Semi Automatic Saw**

<u>Item</u>	<u>Purchase Description</u>	<u>Qty.</u>
E-0005-P	SF430 3 HP, 460v, AC Drive - AC TECH	1
E-0006-P	844-200 Remote Keypad for SF230 - AC TECH	1
E-0042-P	MC1A310ATJ, Contactor (Starter), GE	1
E-0043-P	MT03K, Overload Relay, 440V, GE	1
E-0045-P	FD130J, Rotary disconnect switch - G.E.	1
E-0051-P	700-HA32A1 DPDT 120VAC GP, Relay, AB	1
E-0052-P	700-HN125, 8 Pin Screw Terminal Socket, AB	1
E-0056-P	FD1HA4XRYor FD1HA4XB, Rotary Actuator for disconnect - G.E.	1
E-0057-P	FD1S166, Rotary actuator shaft - G.E.	1
E-0088-P	MT03M Overload Relay, 220v	1
E-0103-P	RSSDN-10A Solid-State Relay (VDC Control Input)	1
E-0104-P	N12-242408 Enclosure, NEMA 12, 24 x 24 x 8	1
E-0105-P	NP-2424 Panel, 24 x 24 Steel, White	1
E-0106-P	800T-6THZ, AB 6 Hole Alum. Button Box	1
E-0109-P	GB-10 GROUND BAR	1
E-0112-P	AJT15 MIDGET FUSE, 500V	3
E-0114-P	800T-H2 D1, AB Selector Switch, 2 Pos.	2
E-0115-P	800T-B6 D2, AB Push Button, Red Cycle Stop	1
E-0116-P	800T-D1 D1, AB Push Button, Green Cycle Start	1
E-0117-P	800T-J2KE7B, AB Selector Switch, 3 Pos.	1
E-0118-P	800T-J2A, AB Selector Switch, 3 Pos.	1
E-0119-P	50-0500-053 Control Transformer, Donigon	1
E-0129-P	914CE18-6 Micro Switch	1

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Precision Abrasive Machinery  
**SAS LUBE - Lubrication Group**  
Semi Automatic Saw

<u>Item</u>	<u>Purchase Description</u>	<u>Qty.</u>
L-0003-P	50315K22 4mm OD Polyurethane tubing, RED	20
L-0013-P	1-456025, One Shot Oiler - KBC	1

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**Precision Abrasive Machinery**  
**SAS PNEU - Pneumatic Group**  
**Semi Automatic Saw**

<b>Item</b>	<b>Purchase Description</b>	<b>Qty.</b>
P-0016-P	GPA-95-012 Regulator Mounting Bracket - Wilkerson	1
P-0020-P	SL 20 ON/OFF Control Valve SL 20 - Deltrol	1
P-0021-P	CB-06-03-000 Mini Air Regulator & Filter - Wilkerson	1
P-0022-P	GRP-95-229 Air Pressure Gauge 1/4 npt - Wilkerson	1
P-0026-P	R00-01-000 Mini 1/8 npt Air Regulator - Wilkerson	1
P-0027-P	GRP 95 227 1/8 npt Air Pressure Gauge - Wilkerson	1
P-0040-P	1/4 OD Polyurethane tubing, BLACK	30
P-0041-P	1/4 OD Polyurethane tubing, WHITE	30
P-0049-P	RRP-95-591 1/8 NPT Regulator MT. - Wilkerson	1
P-0051-P	612B-11-111BA Air Valve - Mac	3